



Safety Mount® Large Sizes

September 2025

Safety Mount is now offering larger sizes from 7-3/16" to 10-1/2"

Key highlights:

- All the current benefits of Safety Mount
- New larger sizes will have same bearing series size as SAF equivalent
- Tool removable end covers are available



10" Safety Mount on 72" pulley

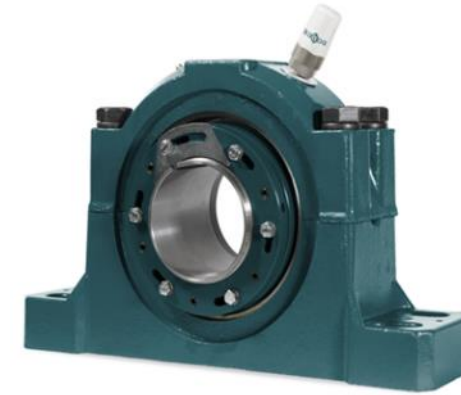
Conventional SAF vs Safety Mount



Conventional SAF

- 4-6 different part numbers
- Must assemble and grease on-site
- Experience and skill needed to properly install
- Likely bearing contamination during difficult, time-consuming installation
- Time-consuming installation and maintenance
- No removal mechanism

VS



Safety Mount

- 1 part number
- Shaft-ready and factory-filled with grease
- Simple installation with common tools
- Bearing protected against contamination during installation
- Savings for both OEMs and end users
- Built-in removal mechanism

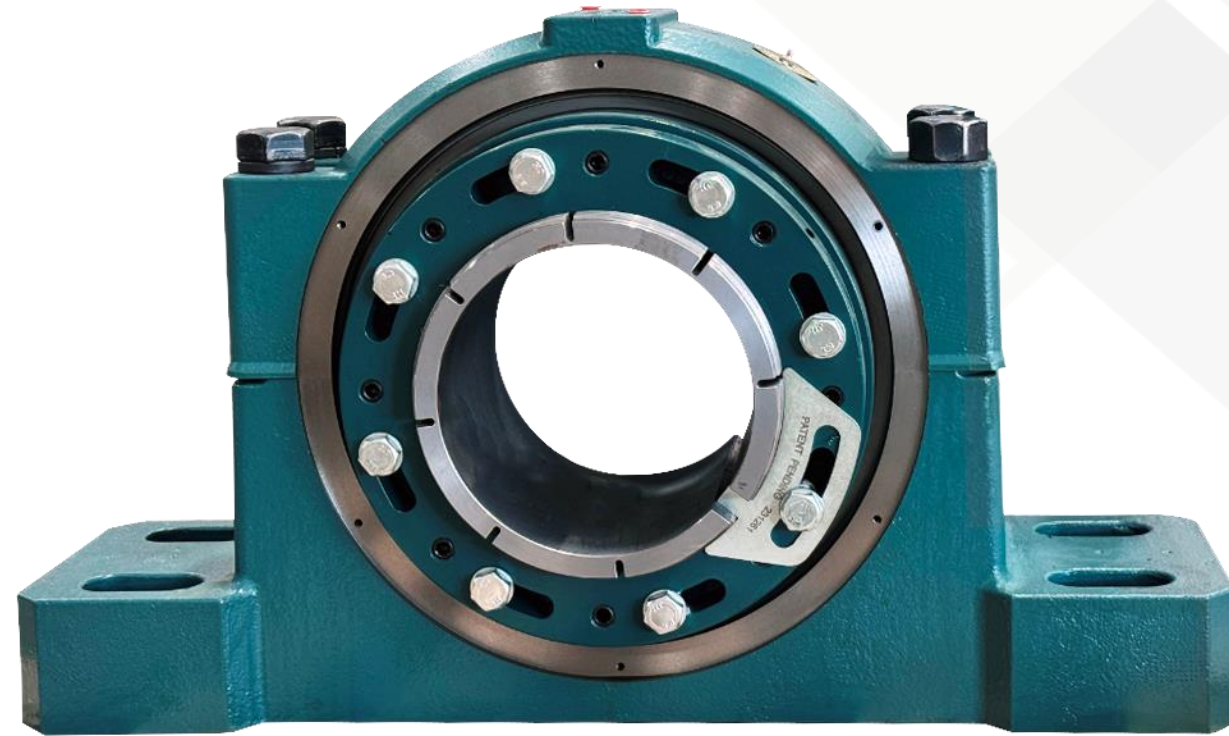
What's the same, what's different?

Same

- All the current benefits of the Safety Mount split lock nut design
- OPTIFY™ sensor-ready
- Patent-pending single bolt lock plate

Different

- Two additional bolts and socket set screws have been added to the lock nut to apply the appropriate mounting force
- Bearing series size matches SKF SAF equivalent
- Tool removable integrated end covers
- ½" barring rod included for installation



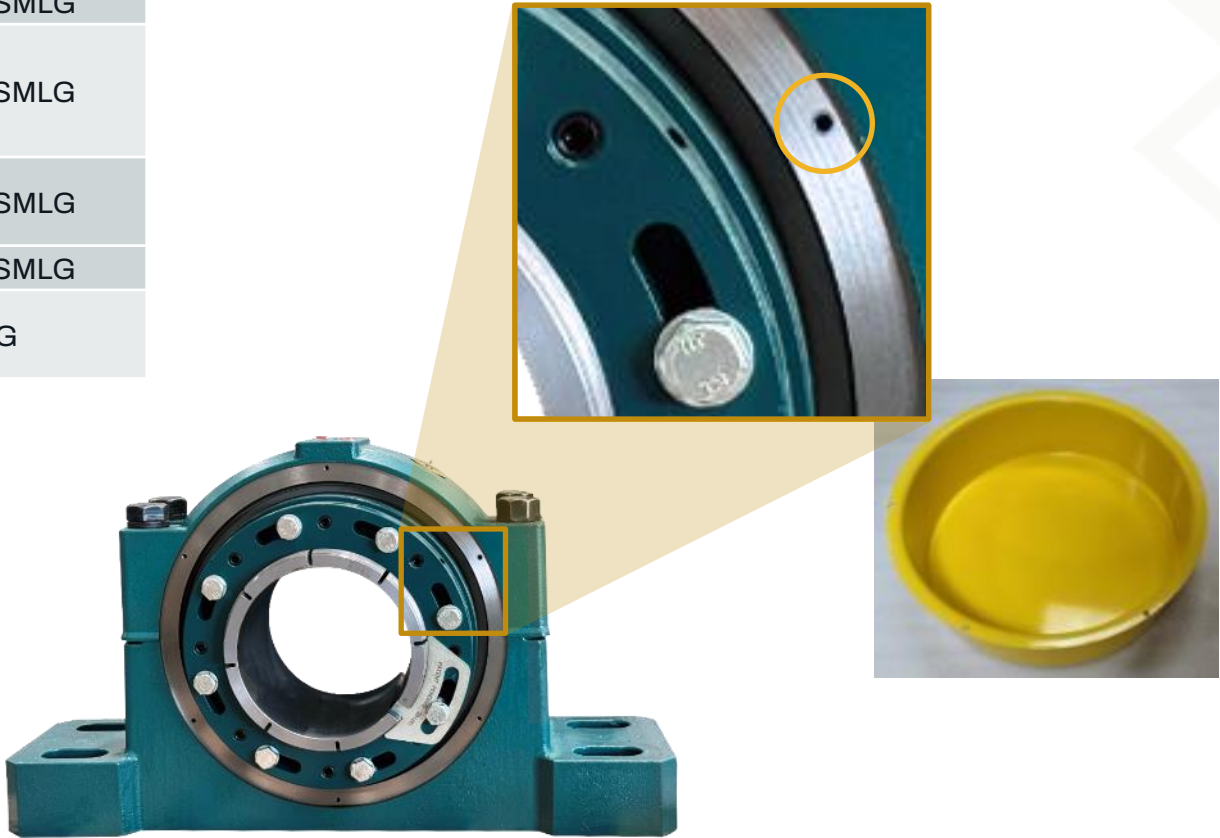
Safety Mount large part numbers

Shaft size (in)	Part number	Description
7-3/16	231308	P4B540-ISAF-703L SML
	231316	P4B540-ISAF-703LE SML
	231292	P4B540-ISAF-703R SML
	231300	P4B540-ISAF-703RE SML
7-1/2	231309	P4B544-ISAF-708L SML
	231317	P4B544-ISAF-708LE SML
	231293	P4B544-ISAF-708R SML
	231301	P4B544-ISAF-708RE SML
7-15/16	231326	P4B544-ISAF-715L SML
	231327	P4B544-ISAF-715LE SML
	231324	P4B544-ISAF-715R SML
	231325	P4B544-ISAF-715RE SML
8	231310	P4B544-ISAF-800L SML
	231318	P4B544-ISAF-800LE SML
	231294	P4B544-ISAF-800R SML
	231302	P4B544-ISAF-800RE SML
8-1/2	231311	P4B540-ISAF-808L SML
	231319	P4B540-ISAF-808LE SML
	231295	P4B540-ISAF-808R SML
	231303	P4B540-ISAF-808RE SML

Shaft size (in)	Part number	Description
9	231312	P4B048-ISAF-900L SML
	231320	P4B048-ISAF-900LE SML
	231296	P4B048-ISAF-900R SML
	231304	P4B048-ISAF-900RE SML
9-1/2	231313	P4B052-ISAF-908L SML
	231321	P4B052-ISAF-908LE SML
	231297	P4B052-ISAF-908R SML
	231305	P4B052-ISAF-908RE SML
10	231314	P4B056-ISAF-1000L SML
	231322	P4B056-ISAF-1000LE SML
	231298	P4B056-ISAF-1000R SML
	231306	P4B056-ISAF-1000RE SML
10-1/2	231315	P4B056-ISAF-1008L SML
	231323	P4B056-ISAF-1008LE SML
	231299	P4B056-ISAF-1008R SML
	231307	P4B056-ISAF-1008RE SML

Safety Mount large end cover part numbers

Shaft size (in)	Part number	Description
7-3/16	231410	END COVER KIT 540/048 SMLG
7-1/2	231411	END COVER KIT 544/052 SMLG
7-15/16		
8		
8-1/2	231410	END COVER KIT 540/048 SMLG
9	231411	END COVER KIT 544/052 SMLG
9-1/2		
10	231412	END COVER KIT 056 SMLG
10-1/2		



What will happen with Hydraulic ISAF (HISAF)?

Sizes up to 10-1/2" will be phased out and replaced by Safety Mount

Part Numbers - Hydraulic ISAF

Housing Designation	Bearing Series	Shaft Size	Part Number	Description
544	22244K	7-15/16"	072490	P4B544-ISAF-715R HYD
544	22244K	8"	072000	P4B544-ISAF-800R HYD
048	23048K	8-1/2"	072020	P4B048-ISAF-800R HYD
048	23048K	9"	072001	P4B048-ISAF-900R HYD
3152	23152K	9-7/16"	072706	P4B3152-ISAF-907R HYD
3152	23152K	9-1/2"	072709	P4B3152-ISAF-908R HYD
056	23056K	10"	072002	P4B056-ISAF-1000R HYD
056	23056K	10-7/16"	072772	P4B056-ISAF-1007R HYD
056	23056K	10-1/2"	074115	P4B056-ISAF-1008R HYD

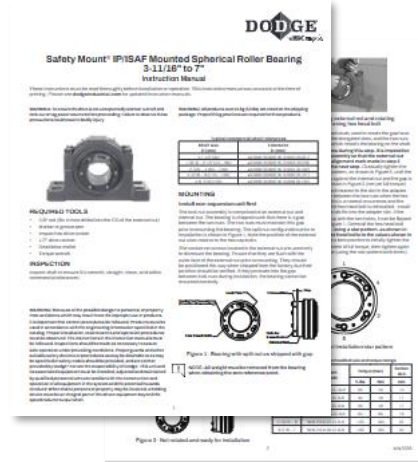


Resources and reference materials



Marketing collateral

- [Safety Mount family brochure](#)
- [ISN series brochure](#)
- [Spherical roller bearing steel \(HD\) offering flyer](#)



Instruction manuals

- [MN3093 - ISAF 7-3/16" to 10-1/2"](#)
- [MN3089 – IP/ISAF 3-11/16" to 7"](#)
- [MN3014 – ISN 30 mm to 85 mm](#)
- [MN3009 – IP/ISAF 1-1/8" to 3-1/2"](#)



Success stories

- [Eliminating Waste, Not Savings \(wastewater industry\)](#)
- [Kiln the Game in Cost Savings \(forest products industry\)](#)
- [Feeding Uptime and Savings \(grain industry\)](#)



Part number 144414

Demo kit

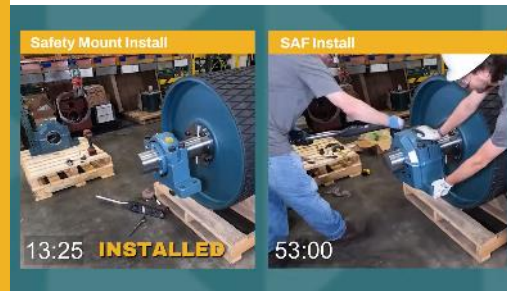
- 3D-printed housing with a full split lock nut insert in a custom container
- Available to order, and AdPro dollars can be used

Resources and reference materials



Sales guides

- [Safety Mount Family Collection \(DAM\)](#)
- [Mounted spherical roller bearings customer-facing presentation](#)



Comparison videos

- [Safety Mount vs. SAF installation](#)



Promo videos

- [Safety Mount overview](#)



Installation videos

- [Safety Mount 1-1/8" to 3-1/2"](#)
- [Safety Mount 3-11/16" to 7"](#)

First order already out the door!

Eight 8” Safety Mount bearings delivered to an OEM in the grain industry



How big an impact do these big bearings actually make?

With the initial install, it took less than 60 minutes for two technicians to fully mount two bearings!

Thank you!
Questions?